

# Work Order ID 94913

Thursday, December 27, 2012 11:20:03 AM

**\*94913\***

*Ship Today* Page 1

Item ID: D2372 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Quick Release  
 Start Date: 12/27/2012 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 12/27/2012 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference:

Approvals: Process Plan: *WKF* Date: *12-12-27* Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2372	B

100	Pick Kit	0.00
<b>*100*</b>	PURCHASING	
Packaging	Memo	0.00
Packaging		

*2* *Ø* *FF* *12-12-27*

110		0.00
<b>*110*</b>		
Small Fab	Memo	0.00
Small Fab	ASSEMBLE AS PER DWG	

*2* *Ø* *FF* *12-12-27*

120	QC5- Inspect part completeness to step on W/O	0.00
<b>*120*</b>		
QC	Memo	0.00
Quality Control		

*DAS*  
*12/27/27*

*(+2)*

**Work Order ID 94913****\*94913\***

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Thursday, December 27, 2012 11:20:03 AM

Item ID: D2372

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Quick Release

Stop **\*NS2\***

Start Date: 12/27/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 12/27/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: STU12

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

MF

12-12-27

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

5/12/12/27MF  
12-12-27

# Picklist Print

Thursday, December 27, 2012 11:20:01 A

Page 1

Work Order ID: 94913

Parent Item: D2372

Parent Item Name: Quick Release

Start Date: 12/27/2012

Required Date: 12/27/2012

Start Qty: 2.00

Required Qty: 2.00

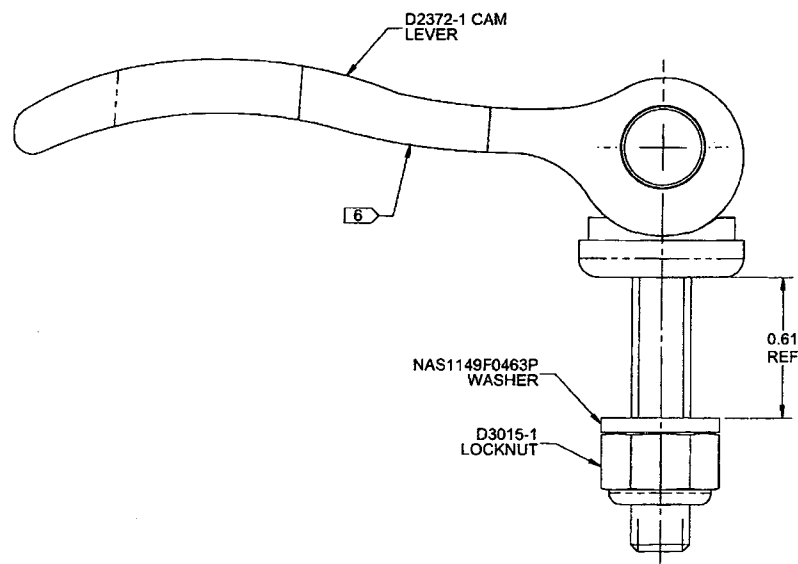
Comments: IPP: C03.06.06Reformat; Updated Step 2KJ/RF  
REV.B DD verf.JLM

IPP REV:B 12.02.07 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2372-1 Cam Lever		Manufactured	No			100	Each	17.0000	1	2		FF 12-12-27	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		17							
				86157		2							
				92809		15				2			
D3015-1 Lock Nut		Manufactured	No			100	Each	326.0000	1	2		FF 12-12-27	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		326							
				14710		326				2			
NAS1149F0463P Washer		Purchased	No			100	Each	240.0000	1	2		FF 12-12-27	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST295		240							
				122378		240				2			

ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D2372	QUICK RELEASE
1	1	D2372-1	CAM LEVER
2	1	D3015-1	LOCKNUT
3	1	NAS1149F0463P	WASHER

## SPECIFICATION CONTROL DRAWING



H-949B

### D2372 QUICK RELEASE

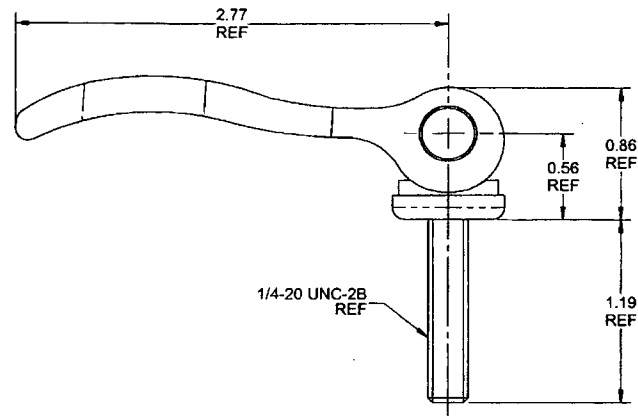
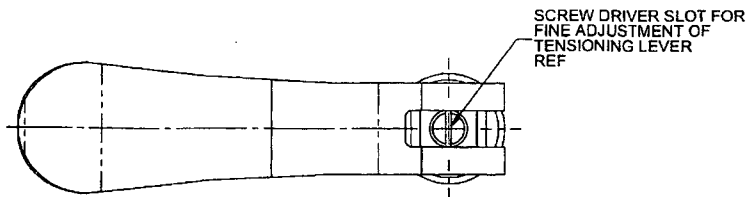
**NOTES:**

- 1) MATERIAL: SEE SHEET 2
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2372" AND B/N "BXXXXX" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 0.11 lbs

**RELEASED**  
2012-02-06  
JW

B	RE-DRAWN IAW QSI 043/044; SUPPLIER AND SUPPLIER P/N WERE "NORCO" AND "25-5129-01". REF: PAR12-159.	MB	12.01.31
A	NEW ISSUE	BW	95.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D2372	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		QUICK RELEASE	NTS
DATE	12.01.31	<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

# SPECIFICATION CONTROL DRAWING



**D2372-1 CAM LEVER**

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D2372-1	CAM LEVER	REID TOOLS (PREFERRED)	KCL-208	HANDLE: ALUMINUM CAM WASHER: NYLON	0.10 lbs
		McMASTER-CARR (ALTERNATE)	5720K52	THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL	

#94917

RELEASED  
2012-02-06

- NOTES:
- 1) MATERIAL: SEE TABLE
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: SEE TABLE

DESIGN	BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	BY		
CHECKED	BY	DRAWING NO.	REV. B
MFG. APPR.	BY	D2372	SHEET 2 OF 2
APPROVED	BY	TITLE	SCALE
DE APPR.	BY	QUICK RELEASE	NTS
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